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D412-698-023

Job Sheet 194720



Part No: D412-698-023

Job Qty: 8 pcs

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/7/19

Job Tracking No:

Due Date: 5/20/19

Type: SOLD

Created By: Jennifer Renwick

Description:

Note: IIN-D412-698 REV.G IPP Rev.A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Order 16338.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	8 pcs	5/20/19	0.00 0.00		Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	DA
						Packaging 1 - 7	2
						Packaging 1 - 8	9-89
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	MAY 28 2019
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	
						Packaging 1 - 31	
						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
120	QC 4	8 pcs	5/20/19	0.00 0.00		QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	
						QC 4 - 68	



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Container No: S188440



Part: D412-698-023

Job No: 194720

Serial No/Batch: S188440

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6, FAA STC SR014461

130 Packaging 3-1 - Stock - B4B 8 pcs	5/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
135 DC - 1 - B4B 8 pcs	5/20/19	0.00 0.00	DC - 1 - B4B	
			DC - 2 - B4B	
140 QC 21 - FG 8 pcs	5/20/19	0.00 0.00	QC 21 - FG - 21	
			QC 21 - FG - 70	
			QC 21 - SA - 53	

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: **F6022**)
 135 - (Document Control) Photocopy bluefile & type labels per PPP D412-698-023 CHG003
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	8 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185193
D3594-043	Floor Doubler Assembly, LH	8 pcs (1 ea)	110-Packaging 1 - Pick Kit	6X5183823 2X5161476
D3594-044	Floor Doubler Assembly, RH	8 pcs (1 ea)	110-Packaging 1 - Pick Kit	2X5144011 2X5161480 4X5183877
D3594-5	Doubler	8 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161439
D3622-1	Ball Stud	16 pcs (2 ea)	110-Packaging 1 - Pick Kit	5185959
MS20426AD4-4	Rivet	16 Ea (2 ea)	110-Packaging 1 - Pick Kit	5113854
MS21073L5	Anchor Nut	8 Ea (1 ea)	110-Packaging 1 - Pick Kit	5167297
NAS1149D0516J	Washer	16 Ea (2 ea)	110-Packaging 1 - Pick Kit	5157626

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3552-11	8	3	0
	D3594-043	8	2	0
	D3594-044	8	5	0
	D3594-5	8	13	0
	D3622-1	16	18	0
	MS20426AD4-4	16	2,142	0
	MS21073L5	8	16	0
	NAS1149D0516J	16	392	0

Part Specifications
Specifications could not be found.

Plex 5/15/19 4:10 PM Dart.Renwick.Jennifer

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Date: 17.11.23